



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE117-12020-W20-7
Job Sheet 185124



Part No: RBE117-12020-W20-7

Job Qty: 3 ea

Part Name: Installer



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/23/18

Job Tracking No:

Due Date: 11/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE117-12020-W20 Rev. 0 IPP Rev. A 18.09.28 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	11/30/18	11/30/18	0.00	0.00	Start Up Machining-2		PMP DAS 56 2018-11-02
110	Mori Seiki	3 pcs	11/30/18	11/30/18	0.00	1.50	MORI SL2500Y		9-89 18-11-03
120	QC	3 pcs	11/30/18	11/30/18	0.00	0.00	QC2 Machining-4		DAS EZ
130	QC	3 pcs	11/30/18	11/30/18	0.00	0.00	QC8 Machining-4		21 NOV 07 2018
140	Packaging	3 pcs	11/30/18	11/30/18	0.00	0.00	Packaging3-1		9-89
150	QC21-SA	3 Ea	11/30/18	11/30/18	0.00	0.00	QC21		

Part Op 110 - 1-Machine as per folio FC410 FOLIO REV: AT DWG REV: 0 2-Deburr

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-4140QT-R2.000	AISI 4140 Quenched & Tempered Steel Round Bar 2.000"	.1170 ft (.039 ea)	90-Start up	
	Dia.	.624 (.156)	Operation	5082798 .624 pried

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-4140QT-R2.000	0	8	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 10/23/18 7:59 AM Dart.lajeunesse.marie

Container No: S124278



Part: RBE117-12020-W20-7

Job No: 185124

Serial No/Batch: S124278

Revision: 0

Inspector:

Exp Date:

Instructions:

Date: 11/02/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

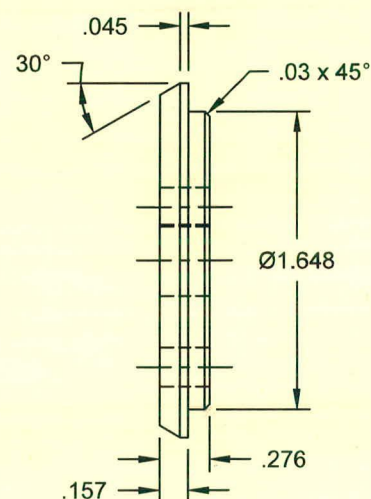
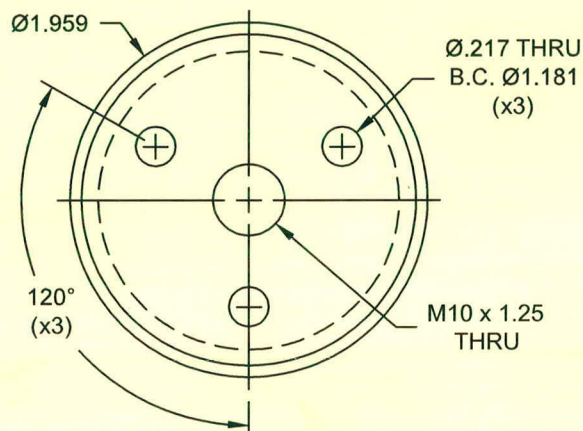
Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					

Root Cause				FAULT CATEGORY			
Environment ☐		No Re-verification ☐		Pressure/Forced ☐		Temperature/Cure ☐	
Design ☐		Operator ☐		Bending ☐		Set-up ☐	
Doc/Data ☐		Offset/Setup ☐		Centre Not Concentric ☐		BOM/Route ☐	
Equip/Tooling ☐		Supplier ☐		Cracks ☐		Broken/Damage/Defect ☐	
Handling/Pre ☐		Training ☐		Crimp/Kink/Ripple/Wave ☐		Inspection Incomplete/Unqualified ☐	
Material ☐		Use for Testing ☐		Cuffs ☐		Contamination ☐	
Internal Transport ☐		Poor Information ☐		Crushing ☐		Countersink ☐	
Tribal Knowledge ☐		Rushing ☐		Heat Treat ☐		Cut Too Short ☐	
LOA ☐		Product Improvement ☐		Wave/Twist in Tube ☐		Instructions Incomplete/Unclear ☐	
Substation ☐		Process Improvement ☐		Marks/Chatter ☐		Drill Holes ☐	
Past Expiry Date ☐		Manufacturing Process ☐		OTHER : _____			
Misidentified ☐		Past Due ☐					

This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 185124 *WOS*
18-10-23

(-7)
INSTALLER

 RED BARN MACHINE	
TITLE PUSHER MGB INPUT SEAL	
DWG NO. RBE117-12020-W20-7	REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 X ± .1	
FRACTIONS ± 1/32 ANGLES ± .5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 7-14-10
SHEET 4 of 4	
DRAWN BY: CLOUGH	
APPROVED <i>D. Weil</i>	
HEAT TREAT SEE WELDMENT	
SPEC USED ON MODEL EC145	

DART AEROSPACE LTD	Work Order:	
Description: PUSHER MGB INPUT SEAL	Part Number:	RBE117-12020-W20-7
Inspection Dwg: RBE117-12020-W20-7 Rev:		Page 1 of 1

INSPECTION SHEET

[illegible]

Measured by:	9-89 PM	Checked by:	A.A	QC Inspector:	
Date:	20th-11-02	Date:	18-11-03	Date:	

Engineering Approval: (If necessary)		Date:	
--	--	--------------	--

Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

